



Steel Construction Certification Scheme Limited

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Welding Certificate

2273 – CPR – 0106 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an

annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0106.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	Arminhall Engineering Ltd	
Facilities of the Manufacturer:	Unit 5, Shirehill Ind Estate, Saffron Walden, Essex, CB11 3AQ	
Standard	BS EN 1090-2: 2018	
Execution Class	up to EXC 2 according to BS EN 1090-2:2018	
Welding Process(es)	111 - Metal-arc welding with covered electrode 114 - Flux cored wire metal-arc welding 135 - MAG welding: metal-arc active gas welding 136 - Flux-cored wire metal-arc welding with active gas shield 141 - TIG welding: tungsten inert gas arc welding	
Base Material(s)	S235, S275, S355 S235, S355 S355 1.4301, 1.4401	according BS EN 10025-2 according BS EN 10219 according BS EN 10210-1 according BS EN 10088-2
Responsible Welding Coordinator	Simon Cornwell - BCSA RWC Route (up to and including Exc 2)	
Alternative	Trevor Francis - BCSA RWC Route (up to and including Exc 2)	
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works in connection with BS EN 1090-1:2009+A1:2011 are implemented.	
Date of first issue	26 March 2014	
Date of this issue	04 March 2019	
Date of expiry	24 March 2022	
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.	

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

To confirm the validity of this certificate, please click on the following link www.steelcertification.co.uk

Chairman:
Dr S Pike
MIMMM C.Eng

Scheme Manager:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI